



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

D145-1069-041
Job Sheet 203291

Accounting Job RD19-1069-01



Part No: D145-1069-041

Job Qty: 1 pcs

Part Name: Replacement LH Heavy Duty Wearplates (EC145)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Due Date: 12/2/19

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: Under review Rev A IPP Rev. A 19.11.14 New issue DP Verify DD

Ship Via:

POSITIVE RECALL

EFFECTIVE 19/11/19 AUTH AS
RELEASED 9 DATE 19.12.08
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/2/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Ascan
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S237053



Part: D145 - 1069 - 041

Job No: 203291

Serial No/Batch: S237053

Revision: U/R Rev A

Inspector:

Exp Date:

Instructions:

Plex 11/15/19 9:19 AM Dart.lajeunesse.marie

DEC 10 2019

Part Op **110** - (Pick Kit)
 Descriptions: **120** - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D145-1069-041

Location: _____

135 - (Document Control) Photocopy blue file and create labels as per PPP D135-1070-041 chg 001

140 - QC21 (QC21- Final Inspection - Work Order Release)

013257

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4012-1	Cushion	5 pcs (5 ea) ✓	110-Packaging 1 - Pick Kit	S157948 ✓
D5735-041	FWD Wearplate Assembly, LH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S236235 ✓
D5735-043	MID Wearplate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S236154 ✓
D5735-045	AFT Wearplate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S236259 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4012-1	5	405	0
	D5735-041	1	0	0
	D5735-043	1	0	0
	D5735-045	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/15/19 9:19 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐		
Date :	Sequence #:	QTY Affected :		MRB (QSI042)
Description Work Order Deviation		Disposition		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:				